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### GATALOGUE

## ENGINE OVERHAUL KIT





### FIT CATERPILLAR C9/C-9 ENGINE OVERHUAL KIT

|                               |                          |              |                           | C9 Engine Overhaul Ki     | it                    |               |                |        |
|-------------------------------|--------------------------|--------------|---------------------------|---------------------------|-----------------------|---------------|----------------|--------|
| Applicable<br>Engine<br>Model | Applicable Machine Model |              |                           |                           |                       |               |                |        |
| C9                            | 511                      | 541 Series 2 | 140M                      | 2391 Track Feller Buncher | 330D Material Handler | 336D2 L       | 816F Series 2  | D7R    |
|                               | 521                      | 551          | 140M2                     | 2491 Track Feller Buncher | 330D N                | 336D2 LXE     | 973C           | Md5075 |
|                               | 521B                     | 552          | 14L                       | 2590 Track Feller Buncher | 336D                  | 336D2 XE      | 973D           | XQP275 |
|                               | 522                      | 552 Series 2 | 160M                      | 330D                      | 336D L                | 340D L        | D6R            | XQP300 |
|                               | 522B                     | 586C         | 160M2                     | 330D Forest Swing Machine | 336D LN               | 340D2 L       | D6R Series III |        |
|                               | 532                      | 627G         | 2290 Track Feller Buncher | 330D L                    | 336D2                 | 814F Series 2 | D6R2           |        |
|                               | 541                      | 637G         | 2390 Track Feller Buncher | M330D                     | 336D2 GC              | 815F Series 2 | D6T            |        |

#### C9 - C Engine Overhaul Kit ▼



| Part No    | Part No Description  |    | Unit   | Overhaul Kit<br>Part No |                  |
|------------|----------------------|----|--------|-------------------------|------------------|
| 385-1657   | Crown-Piston         | 6  | Pieces |                         |                  |
| 324-7380   | Skirt-Piston         | 6  | Pieces |                         |                  |
| OE-C9-347  | Piston Ring Set      | 6  | Set    | C9 C<br>Overhaul        |                  |
| 166-3648   | Piston Pin           | 6  | Pieces |                         | C9 D<br>Overhaul |
| 469-5312   | Liner                | 6  | Pieces |                         |                  |
| 7X-2908    | Piston Retainer      | 6  | Pairs  |                         |                  |
| 151-2939   | Main Bearing Set     | 1  | Set    | Kit                     |                  |
| 246-3150   | Thrust Plate         | 2  | Pieces |                         |                  |
| 213-3190   | Conn Rod Bearing     | 1  | Set    |                         | Kit              |
| 160-8194   | Conn Rod Sleeve      | 6  | Pieces |                         |                  |
| C9-KS-1657 | Gasket Kit           | 1  | Set    |                         |                  |
| 490-1726   | Inlet Valve          | 12 | Pieces | /////                   |                  |
| 490-1723   | Exhaust Valve        | 12 | Pieces |                         |                  |
| 241-8388   | Insert-Inlet Valve   | 12 | Pieces |                         |                  |
| 212-8917   | Insert-Exhaust Valve | 12 | Pieces |                         |                  |
| 259-5829   | Guide-Inlet Valve    | 12 | Pieces | /////                   |                  |
| 260-4856   | Guide-Exhaust Valve  | 12 | Pieces | 1////                   |                  |

#### C9 -D Engine Overhaul Kit ▼





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| C-9 Engine Overhaul Kit       |                          |               |       |  |  |  |
|-------------------------------|--------------------------|---------------|-------|--|--|--|
| Applicable<br>Engine<br>Model | Applicable Machine Model |               |       |  |  |  |
|                               | 12H                      | 973C          | Tk741 |  |  |  |
|                               | 330C L                   | D6R Series II | Tk751 |  |  |  |
|                               | 330C                     | D6R           | Tk752 |  |  |  |
| C-9                           | 330C LN                  | Tk711         |       |  |  |  |
|                               | 330C L Material Handler  | Tk721         |       |  |  |  |
|                               | 627G                     | Tk722         |       |  |  |  |
|                               | 637G                     | Tk732         |       |  |  |  |

| Part No     | Description          | Oty Per<br>Engine | Unit   | Overhaul Kit<br>Part No  |                          |  |
|-------------|----------------------|-------------------|--------|--------------------------|--------------------------|--|
| 197-9297    | Crown-Piston         | 6                 | Pieces |                          |                          |  |
| 324-7380    | Skirt-Piston         | 6                 | Pieces |                          |                          |  |
| OE-C-9-PR   | Piston Ring Set      | 6                 | Set    |                          |                          |  |
| 166-3648    | Piston Pin           | 6                 | Pieces | 0.00                     | C-9 D<br>Overhaul<br>Kit |  |
| 469-5312    | Liner                | 6                 | Pieces | C-9 C<br>Overhaul<br>Kit |                          |  |
| 7X-2908     | Piston Retainer      | 6                 | Pairs  |                          |                          |  |
| 151-2939    | Main Bearing Set     | 1                 | Set    |                          |                          |  |
| 246-3150    | Thrust Plate         | 2                 | Pieces |                          |                          |  |
| 213-3190    | Conn Rod Bearing     | 1                 | Set    |                          |                          |  |
| 160-8194    | Conn Rod Sleeve      | 6                 | Pieces | 1                        |                          |  |
| C-9-KS-9297 | Gasket Kit           | 1                 | Set    |                          |                          |  |
| 163-2442    | Inlet Valve          | 12                | Pieces | 1////                    |                          |  |
| 188-3122    | Exhaust Valve        | 12                | Pieces |                          |                          |  |
| 176-7688    | Insert-Inlet Valve   | 12                | Pieces | /////                    |                          |  |
| 176-7690    | Insert-Exhaust Valve | 12                | Pieces | /////                    |                          |  |
| 260-4856    | Valve Guide          | 24                | Pieces | /////                    |                          |  |

#### C-9-C Engine Overhaul Kit ▼



C-9-D Engine Overhaul Kit ▼





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a continue 213-3190 197-9297 166-3648 7X-2908 C9/C-9 241-8388 OE-C-9-PR OE-C9-347 176-7690 259-5829 261-1544 490-1726 242-1787 490-1723 176-7688 190-6117 190-6115 241-8386 264-6156 260-4856 188-3122 241-8384 C9/C-9 160-8194 217-0609 151-2939 183-2823 216-5586 115-4072 211-2134 203-6090 203-5805 237-4956 229-1490 9Y-0810 227-1200 246-3150 212-8917



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